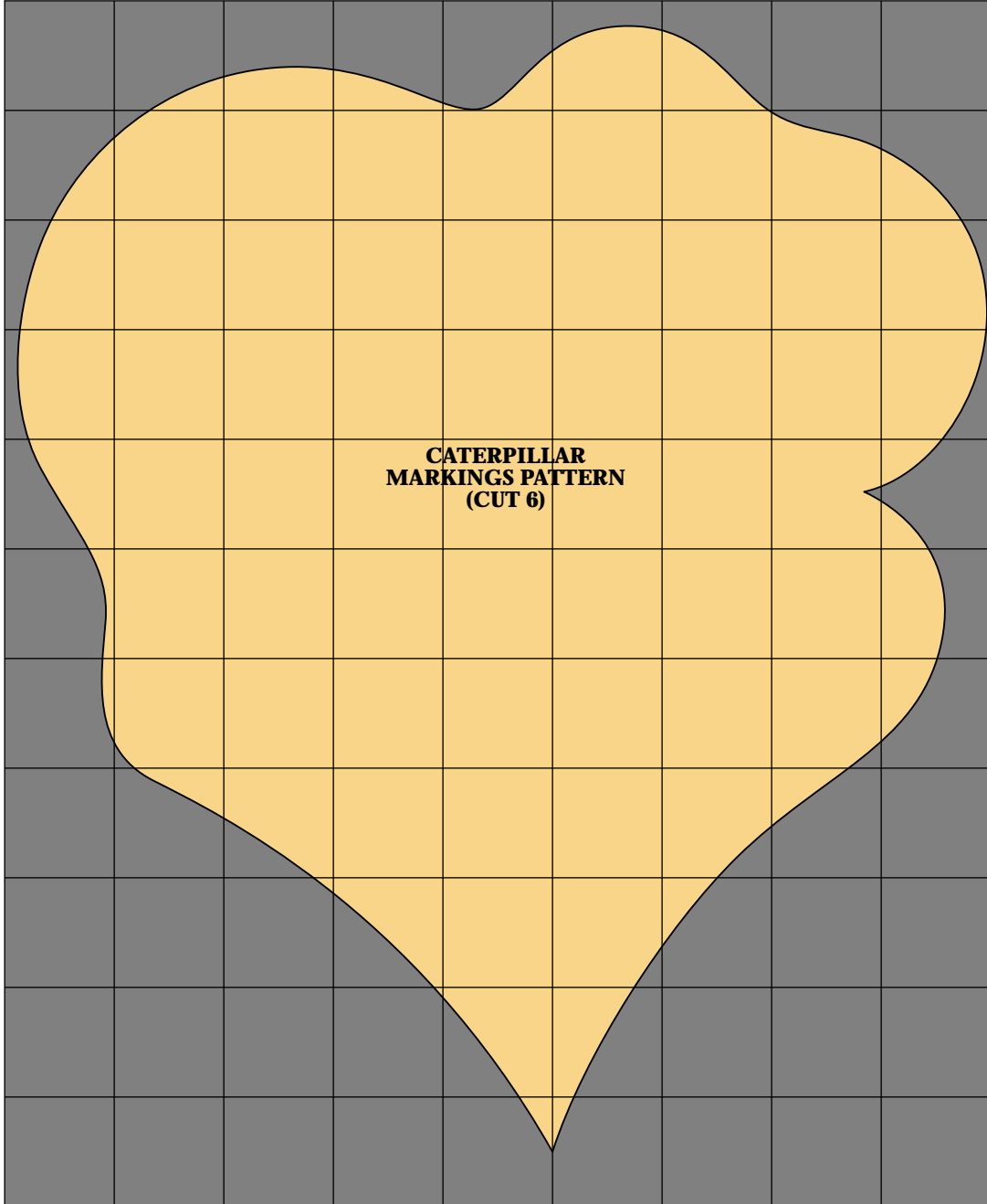


CATERPILLAR DIAGRAM



1 square = 1 inch